

## **General Packing Specifications**

The company ROHDE uses a Computer Aided Warehouse with a pallet system for consignment sale. To ensure that all shoes can be commissioned, the shoe boxes and the labels have to fulfill the following standards:

### **1. Shoe Box**

#### **1.1 Standard measures of Rohde Shoe Box:**

Internal measurement in mm

	Length	Width	Height	Shoe Box No.
Bottom	206.5	118.5	79	101
Lid	211	125	25	101
Bottom	245.5	147.5	93	102
Lid	250	152	25	102
Bottom	324.5	187.5	118	103
Lid	331.5	191	25	103
Bottom	285	158,5	109	104
Lid	291	161	25	104
Bottom	315	172	119	105
Lid	324	175	25	105
Bottom	346	277	123	106
Lid	354	282	25	106
Bottom	347	327	124	107
Lid	355,5	332,5	25	107
Bottom	346,5	228,5	122	108
Lid	350,5	233	25	108

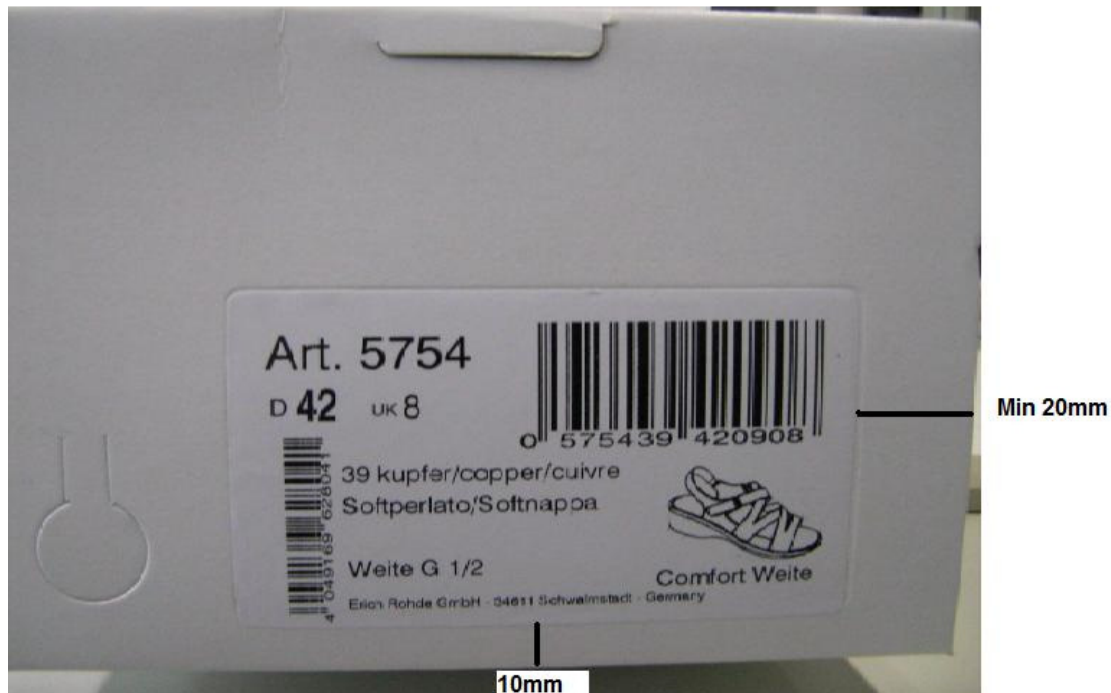
### 1.2 Stability/Material quality of the shoe box:

The stacking crush pressure (BCT) may not fall below a value of 1000 N.  
 The grammage of the bottom part should not fall below 650g/m<sup>2</sup>.  
 The grammage of the lid should not fall below 500g/m<sup>2</sup>.

### 1.3 Surface condition of the shoe boxes:

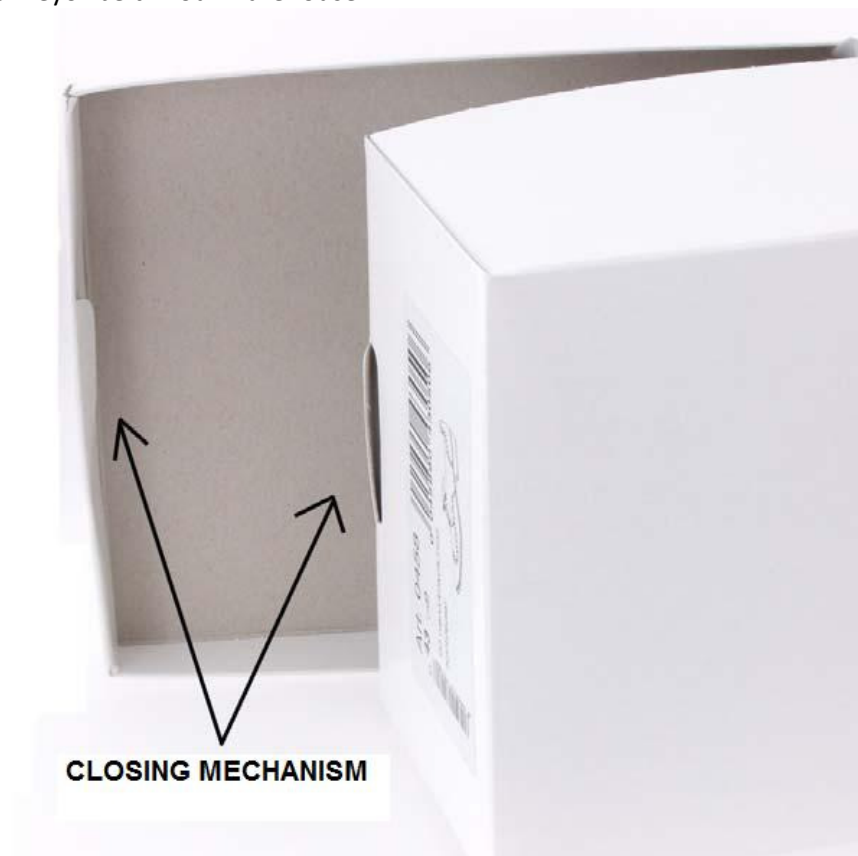
For the surface coating of the shoe boxes it is necessary to use a cardboard / coating which has a high frictional resistance.  
 Shoe boxes with a coating which is too plain cannot be transported failure-free on the conveyor belt.

### 1.4 Position of the shoe box label for Rohde



A marking on the shoe box are useful to align the labels correctly.

You have to take care of a functioning closing mechanism.  
The closing mechanism prevents that lids get lost during the transport on the tablets or on the conveyor belt in our warehouse.

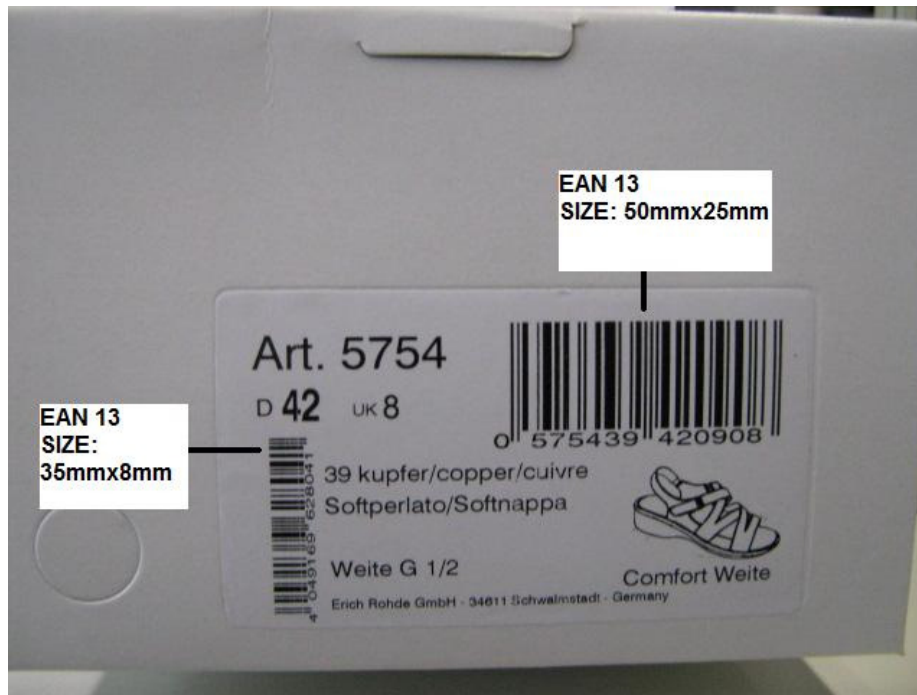


**The closing mechanism must be closed before packing the shoes into the export carton.**

## **2. Shoe box labels**

Material: Paper white/self adhesive  
Size: 105mmX60mm

The bars of the barcodes need to be printed deep black with thermal transfer or laser print.  
The production barcode is located on the right side of the top on the label and must not be covered by the shoe box lid. The minimum size of the barcodes has to be kept.



These specifications have to be kept to ensure a smooth process in the commission stock. In case of non-fulfilment of these specifications we will charge you for the additional costs, which come up by the stocking/commission.

### 3. Export Carton

- a.) Made of double wall corrugated board
- b.) Weight: Min 860g/m<sup>2</sup>
- c.) Cracking pressure value: At least 1100 kPa
- d.) Compression Value of the edges: At least 6.0kN/m
- e.) Please stick the Label to one short side of the carton.

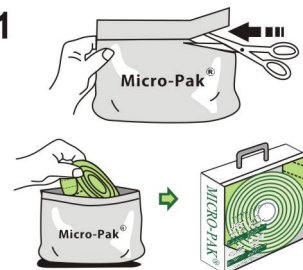
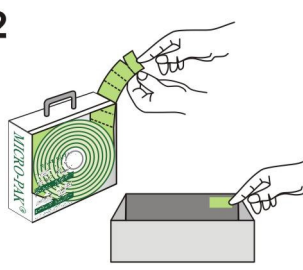




### 3. Micropak

- a.) Silica Gel packs are strictly forbidden
- b.) It is only allowed to use Micro-Pak for anti mold protection.

#### How To Use Micro-Pak® Stickers 霉必清® 防霉片使用說明書

Micro-Pak® Enhanced Packaging Stickers are easy to use. Just follow these simple steps:  
霉必清®防霉片使用方法簡易，只須按照以下簡單的步驟：

<p><b>1</b></p> 	<p><b>2</b></p> 
<ul style="list-style-type: none"> <li>• Open foil pouch 請開啓錫紙袋</li> <li>• Remove roll of Micro-Pak® Stickers and place them in the Micro-Pak® dispenser box 取出霉必清®防霉片卷並置於霉必清®膠盒內</li> </ul>	<p>At time of final packing 最後包裝過程時</p> <ul style="list-style-type: none"> <li>• Tear off one or more pieces of Micro-Pak® Stickers 請撕取一片或多片霉必清®防霉片</li> <li>• Stick them on the inside of box base for best results 並貼於盒內效果更顯著</li> </ul>
<p><b>3</b></p> 	<p><b>4</b></p> 
<ul style="list-style-type: none"> <li>• The box should be closed immediately after putting the sticker on the box base and not reopened 請貼上霉必清®防霉片后立刻把鞋盒蓋上及切勿再開啓</li> </ul>	<ul style="list-style-type: none"> <li>• Any unfinished rolls of Micro-Pak® Stickers should be placed back in the foil package and closed with tape for use as soon as possible 請把待用之霉必清®防霉片存放於錫紙袋內並盡快用膠紙密封</li> </ul>

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